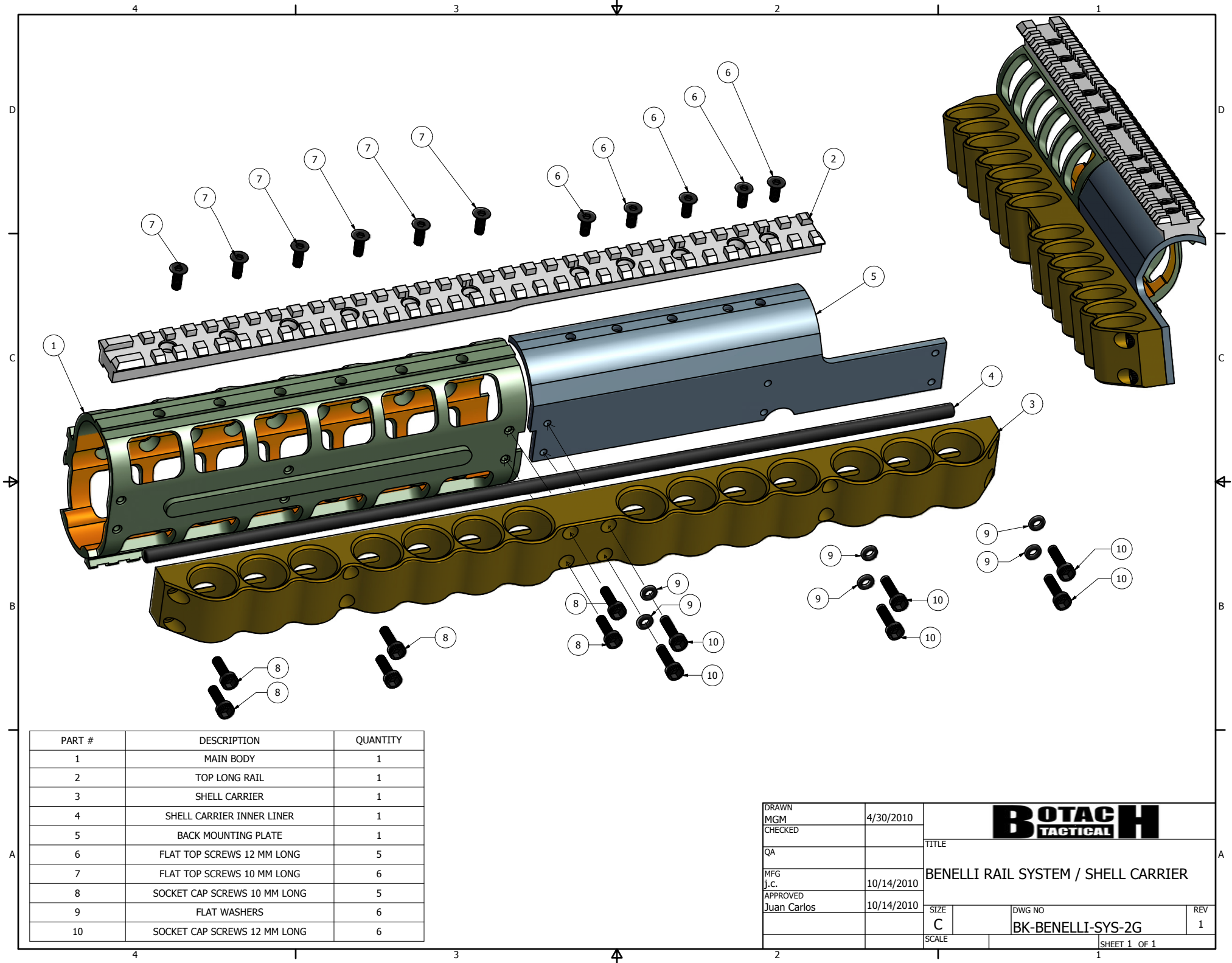




PART #	DESCRIPTION	QUANTITY
1	MAIN BODY	1
2	TOP LONG RAIL	1
3	SHELL CARRIER	1
4	SHELL CARRIER INNER LINER	1
5	BACK MOUNTING PLATE	1
6	FLAT TOP SCREWS 12 MM LONG	5
7	FLAT TOP SCREWS 10 MM LONG	6
8	SOCKET CAP SCREWS 10 MM LONG	5
9	FLAT WASHERS	6
10	SOCKET CAP SCREWS 12 MM LONG	6

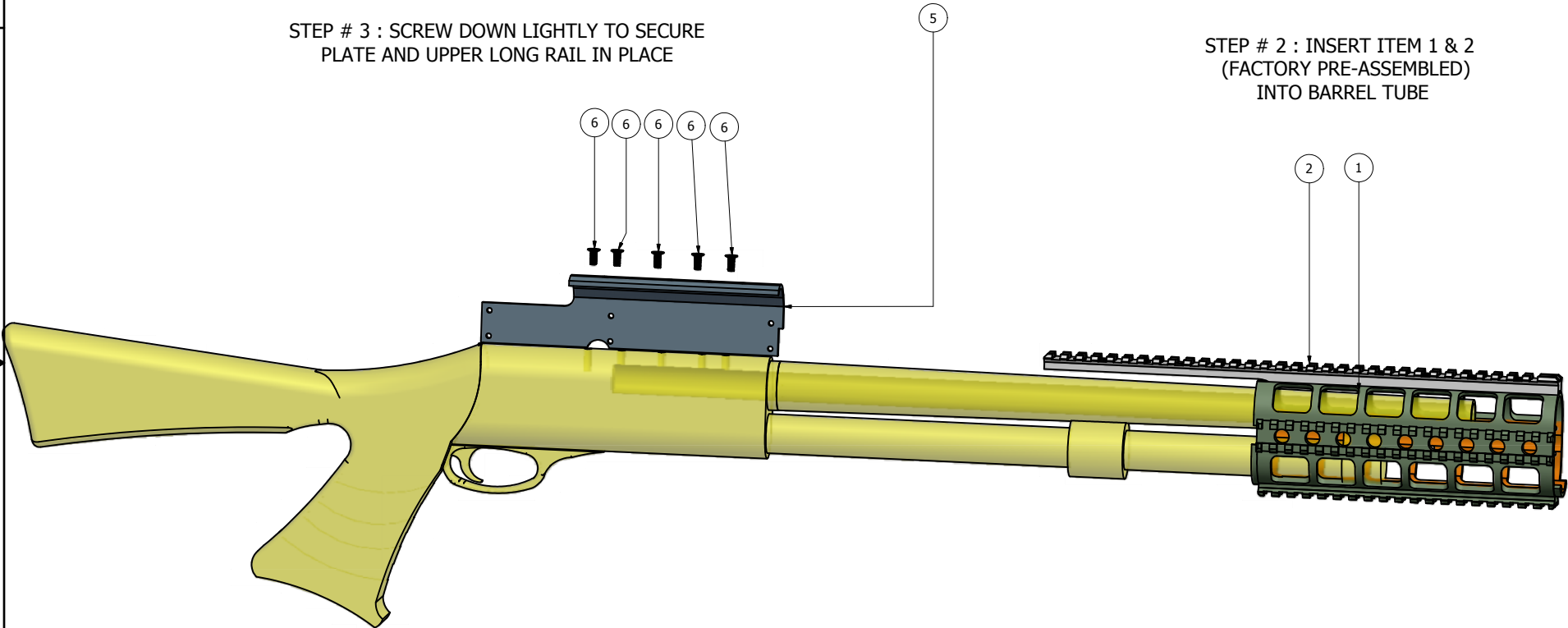
DRAWN MGM	4/30/2010	BOTACH TACTICAL	
CHECKED			
QA		TITLE	
MFG J.C.	10/14/2010	BENELLI RAIL SYSTEM / SHELL CARRIER	
APPROVED Juan Carlos	10/14/2010	SIZE C	DWG NO BK-BENELLI-SYS-2G
		SCALE	REV 1
		SHEET 1 OF 1	

REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED

STEP # 1 : PLACE BACK MOUNTING PLATE
ON TOP OF UPPER RECEIVER

STEP # 3 : SCREW DOWN LIGHTLY TO SECURE
PLATE AND UPPER LONG RAIL IN PLACE

STEP # 2 : INSERT ITEM 1 & 2
(FACTORY PRE-ASSEMBLED)
INTO BARREL TUBE



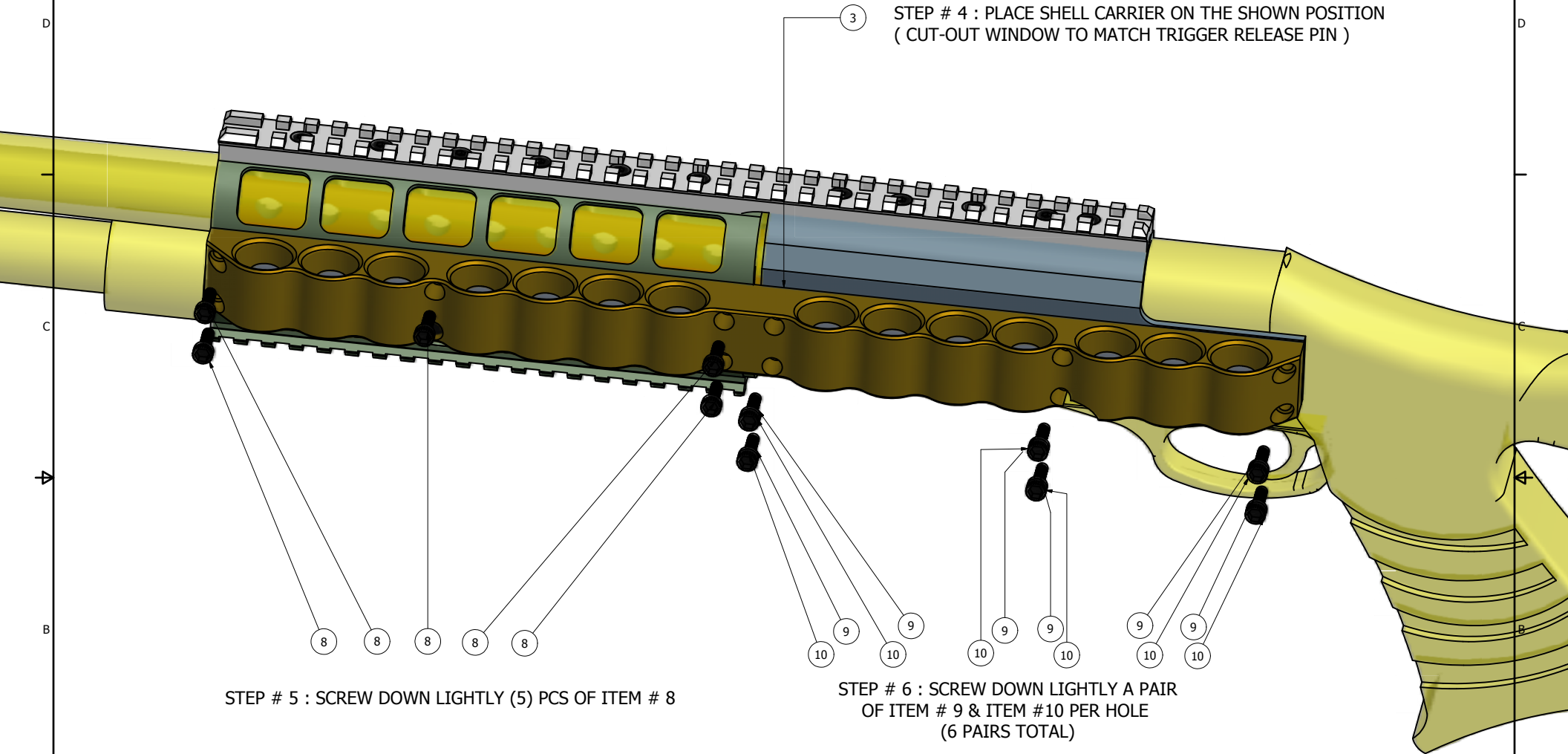
MATERIAL :	6061 ALUM.
FINISH:	BEAD BLAST
	BLACK HARD ANODIZE

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
INTERPRET DIM. AND TOL. PER
ASME Y14.5M-1994
TOLERANCES
DECIMALS: .XX = ±.010
 .XXX = ±.005
ANGULAR = ± 1.°

DRAWN	J.C.	
CHECKED	J.C.	10/1/2010
QA		
MFG	J.C.	10/1/2010
APPROVED	J.C.	10/1/2010

			
TITLE			
BENELLI RAIL SYSTEM ASSEMBLY			
SIZE		DWG NO	REV
C		BK-BENELLI-2G	
SCALE		SHEET 1 OF 1	

REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED



MATERIAL : 6061 ALUM.
FINISH: BEAD BLAST
BLACK HARD ANODIZE

VIEW23

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
INTERPRET DIM. AND TOL. PER
ASME Y14.5M-1994
TOLERANCES
DECIMALS: .XX = ± 0.10
.XXX = ± 0.005
ANGULAR = $\pm 1^\circ$

DRAWN	J.C.	
CHECKED	J.C.	10/1/2010
QA		
MFG	J.C.	10/1/2010
APPROVED	J.C.	10/1/2010

		BOTACH TACTICAL	
TITLE			
BENELLI RAIL SYSTEM ASSEMBLY			
SIZE	DWG NO		REV
C	PAGE # 3		
SCALE	SHEET 1 OF 1		